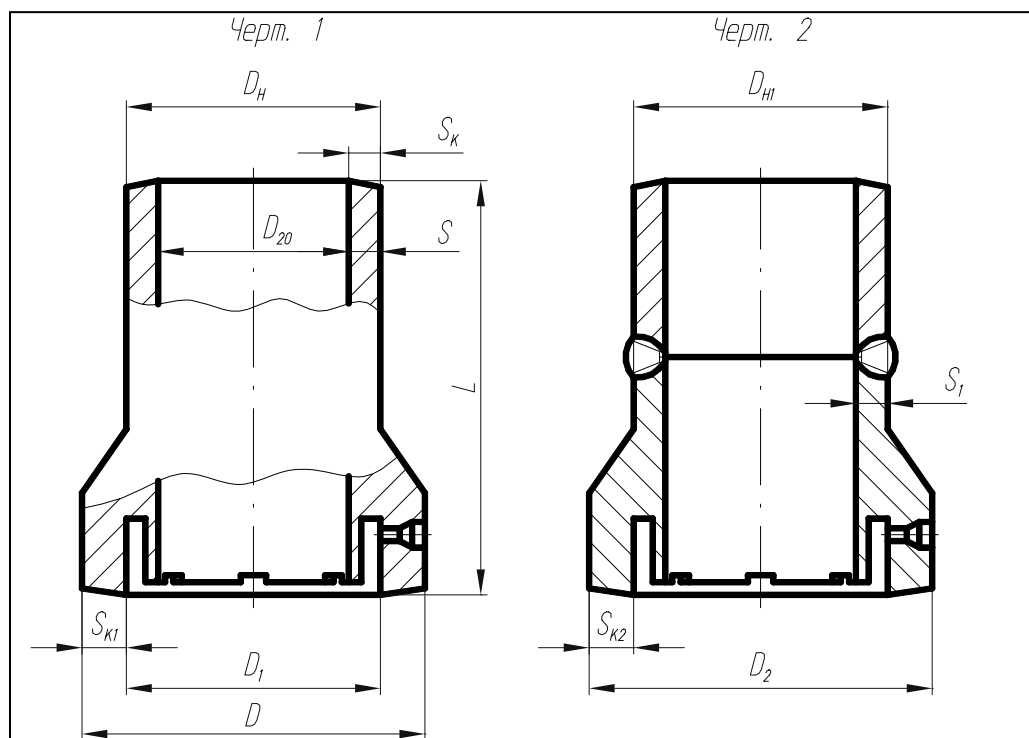


Патрубки блоков с диафрагмами для трубопроводов ТЭС ОСТ 108.462.05-82



Исп.	Черт. Т.	D_y	D_H	D_{H1}	D	D_1	D_2	D_{20}	S	S_1	S_K	S_{K1}	S_{K2}	L	Материал (Марка стали, ТУ)	Масса, кг
$p=23,54 \text{ МПа (240 кгс/см}^2\text{)}, t=250^\circ\text{C}; p=18,14 \text{ МПа (185 кгс/см}^2\text{)}, t=215^\circ\text{C}$																
01	1	65	76	-	105	82	-	58	7,5	-	-	10,5	-	130	15ГС ТУ 14-3Р-55	2,5
02	1	65	-	78	-	82	105	58	7,5	8,5	-	-	10,5	130	16ГС ТУ 14-3Р-55	2,5
03	1	100	133	-	165	133	-	107	11,0	-	10,7	14,0	-	280	15ГС ТУ 14-3Р-55	12,4
04	2	100	133	135	-	133	170	107	11,0	13,0	-	-	17,0	280	*	12,4
$p=23,54 \text{ МПа (240 кгс/см}^2\text{)}, t=250^\circ\text{C}$																
05	1	150	194	-	225	186	-	160	15,5	-	14,8	19,0	-	390	15ГС ТУ 14-3Р-55	33,0
06	2	150	194	200	-	186	235	160	15,5	19,0	14,8	-	23,0	390	*	33,0
07	1	175	219	-	258	210	-	181	17,0	-	16,5	22,0	-	430	15ГС ТУ 14-3Р-55	46,0
08	2	175	219	226	-	210	262	181	17,0	21,0	16,5	-	24,0	430	*	46,0
09	1	225	273	-	310	255	-	225	22,0	-	20,2	16,0	-	530	15ГС ТУ 14-3Р-55	86,0
10	2	225	273	275	-	255	312	225	22,0	24,0	20,2	-	27,0	530	*	86,0
11	1	250	325	-	360	301	-	269	26,0	-	23,8	28,0	-	620	15ГС ТУ 14-3Р-55	138,0
12	2	250	325	330	-	301	365	269	26,0	29,0	23,8	-	31,0	620	*	138,0
13	1	300	377	-	420	347	-	313	19,0	-	27,3	35,0	-	730	15ГС ТУ 14-3Р-55	215,0
14	2	300	377	380	-	347	420	313	19,0	32,0	27,3	-	35,0	730	*	215,0
15	1	350	426	-	468	394	-	356	30,5	-	30,5	36,0	-	815	15ГС ТУ 14-3Р-55	307,0
16	2	350	426	434	-	394	476	356	30,5	36,0	30,5	-	39,0	815	*	307,0
$p=18,14 \text{ МПа (185 кгс/см}^2\text{)}, t=215^\circ\text{C}$																
17	1	150	194	-	225	190	-	164	13,5	-	11,9	16,0	-	410	15ГС ТУ 14-3Р-55	29,0

18	2	150	194	196	-	190	230	164	13,5	15,0	11,9	-	18,0	410	*	29,0
19	1	175	219	-	255	215	-	187	14,5	-	13,2	19,0	-	390	15ГС ТУ 14-3P-55	34,0
20	2	175	219	222	-	215	255	187	14,5	16,0	13,2	-	19,0	390	*	34,0
21	1	225	273	-	310	265	-	235	16,0	-	16,0	21,0	-	490	15ГС ТУ 14-3P-55	67,0
22	2	225	273	278	-	265	315	235	16,0	20,0	16,0	-	24,0	490	*	67,0
23	1	250	325	-	360	313	-	281	20,0	-	18,7	23,0	-	640	15ГС ТУ 14-3P-55	118,0
24	2	250	325	328	-	313	365	281	20,0	22,0	18,7	-	25,0	640	*	118,0
25	1	300	377	-	420	359	-	325	26,0	-	21,4	29,0	-	720	15ГС ТУ 14-3P-55	181,0
26	2	300	377	380	-	359	420	325	26,0	26,0	21,4	-	29,0	720	*	181,0