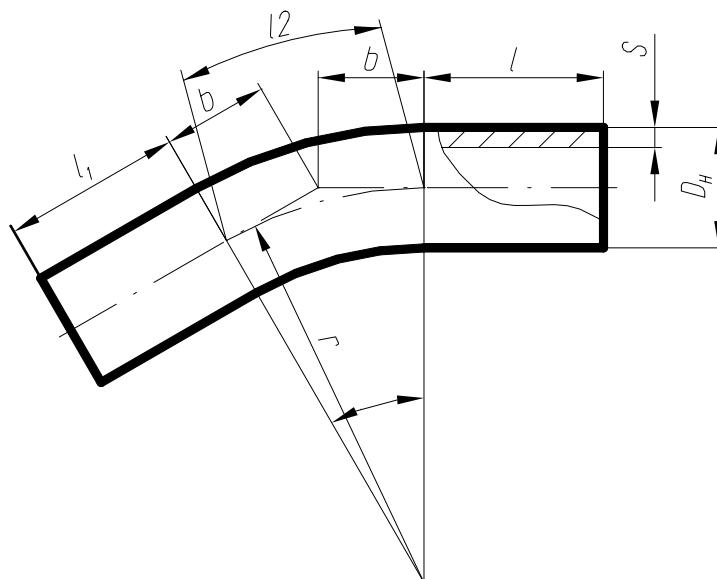


Отводы гнутые для трубопроводов ТЭС ОСТ 108.321.11-82



$P=37,27$ Мпа (380 кгс/см²); $t=280^{\circ}\text{C}$
 Материал: 15ГС ТУ 14-3Р-55

Исп.	Dy	Dн	r	s	l	l ₁	Угол гиба φ	l ₂	b
01	10	16	100	2,5	100	100	15°	26	13
02	10	16	100	2,5	100	100	30°	52	27
03	10	16	100	2,5	100	100	45°	79	41
04	10	16	100	2,5	100	100	60°	105	58
05	10	16	100	2,5	100	100	90°	157	100
06	20	28	150	4,0	100	100	15°	39	20
07	20	28	150	4,0	100	100	30°	79	40
08	20	28	150	4,0	100	100	45°	118	62
09	20	28	150	4,0	100	100	60°	157	87
10	20	28	150	4,0	100	100	90°	236	150
11	40	57	300	9,0	150	150	15°	79	40
12	40	57	300	9,0	150	150	30°	157	80
13	40	57	300	9,0	150	150	45°	236	124
14	40	57	300	9,0	150	150	60°	314	173
15	40	57	300	9,0	150	150	90°	471	300
16	100	133	600	18,0	500	500	15°	157	79
17	100	133	600	18,0	500	500	30°	314	161
18	100	133	600	18,0	500	500	45°	471	249
19	100	133	600	18,0	500	500	60°	628	346
20	100	133	600	18,0	500	500	90°	942	600
21	150	194	750	26,0	500	500	15°	196	99
22	150	194	750	26,0	500	500	30°	393	201
23	150	194	750	26,0	500	500	45°	589	311
24	150	194	750	26,0	500	500	60°	785	433
25	150	194	750	26,0	500	500	90°	1178	750
26	200	273	1370	36,0	800	650	15°	359	180
27	200	273	1370	36,0	800	650	30°	717	367
28	200	273	1370	36,0	800	650	45°	1076	568
29	200	273	1370	36,0	800	650	60°	1434	791

30	200	273	1370	36,0	800	650	90°	2151	1370
31	250	325	1370	42,0	800	800	15°	359	180
32	250	325	1370	42,0	800	800	30°	717	367
33	250	325	1370	42,0	800	800	45°	1076	568
34	250	325	1370	42,0	800	800	60°	1434	791
35	250	325	1370	42,0	800	800	90°	2151	1370
36	300	377	1500	50,0	800	800	15°	393	198
37	300	377	1500	50,0	800	800	30°	785	402
38	300	377	1500	50,0	800	800	45°	1178	621
39	300	377	1500	50,0	800	800	60°	1570	866
40	300	377	1500	50,0	800	800	90°	2355	1500
(41)	350	465	2100	60,0	1200	1200	15°	550	276
(42)	350	465	2100	60,0	1200	1200	30°	1099	563
(43)	350	465	2100	60,0	1200	1200	45°	1649	870
(44)	350	465	2100	60,0	1200	1200	60°	2198	1212
(45)	350	465	2100	60,0	700	700	90°	3297	2100